

ABSTRACT

A hollow, cylindrical toner bottle of the present invention discharges toner stored therein when mounted to an electrophotographic image forming apparatus in a substantially horizontal position and then rotated about its axis. The toner bottle is made up of a mouth including a toner outlet and a cylindrical wall, and a body including a circumferential wall and a bottom. The mouth is formed by injection molding. The outer circumference of the toner outlet has circularity of 0.7 mm or below.